

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:	§		
Guo-Xin Jin et al.	§	Examiner:	Helene Klemanski
	§		
Serial No.: 10/692,900	§	Group Art Unit:	1755
	§		
Filed: October 24, 2003	§	Docket No:	2002B148B/2
	§		
For: Polymerized Catalyst	§	Confirmation No.:	8713
Composition	§		
	§		
	§	Date:	August 10, 2007

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

DECLARATION UNDER 37 C.F.R. §1.131

We, Zerong Lin, Robert J. Wittenbrink and Chang-Kun Liu, declare as follows:

1. We are the inventors of the subject application and one of the authors of the attached Exhibit A.
2. Exhibit A is a copy of a patent memorandum that we and others submitted to the ExxonMobil Chemical Company Patent Department as part of an invention disclosure that forms the basis of the present application. The patent memorandum indicates conception and reduction to practice of the claimed invention before June 5, 2002. All masked dates in Exhibit A are prior to June 5, 2002.
3. The subject matter of Exhibit A was diligently prepared and filed as U.S. Patent Application Serial No. 10/692,900 beginning at a time prior to June 5, 2002, until the filing of priority applications: USSN 60/421,282 filed October 25, 2002; USSN 60/421,163 filed October 25, 2002 and USSN 60/421,164 filed October 25, 2002.
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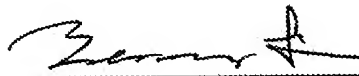
in the State of Texas, before June 5, 2002, and diligently reduced to practice in the United States by at least October 25, 2002, the filing date of the U.S. priority provisional applications: 60/421,282; 60/421,163; and 60/421,164.

5. Exhibit A includes a description of pyridine diimine complexes, as recited in, for example, claim 1. More particularly, Exhibit A includes a description of bis-[1-(2,6-diisopropylphenylimino) ethyl]-6-[1-(4-allyl-2,6-diisopropyl phenylimino) ethyl] pyridine iron dichloride, as recited in claim 1. (*See, Exhibit A, pages 1-2.*)

6. Exhibit A is offered as supporting evidence that the compounds of the present invention were conceived in the United States before June 5, 2002, the earliest publication date amongst Jin et al. (CN Patent Application No. 1352204A) and Liu et al. ("Polymer-Incorporated Iron Catalysts for Ethylene Polymerization," which published on August 20, 2002), and diligently reduced to practice by filing the priority applications on October 25, 2002.

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8/10/2007
Date


Zerong Lin

Date

Robert J. Wittenbrink

Date

Chang-Kun Liu

EXHIBIT A

PATENT MEMORANDUM

EXXON CHEMICAL COMPANY

PATENT COMMITTEE

STATUS OF INVENTION (EXISTING OR CONTEMPLATED EXPERIMENTAL, COMMERCIAL OR PLANT SCALE USE)

Experimental

DATE OF FIRST USE, PUBLICATION, AND/OR SALE

WERE YOU WORKING FULL OR PART TIME ON ANY GOVERNMENT CONTRACT AT, OR WITHIN ONE YEAR PRIOR TO THE TIME THE INVENTION WAS FIRST CONCEIVED OR TESTED?

YES NO

CO. TRACT NO. (S)

FIRST WRITTEN DESCRIPTION

DATE

FIRST SKETCH OR DRAWING

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FIRST DISCLOSURE TO OTHERS

DATE

DETAILED DESCRIPTION OF INVENTION (SEE INSTRUCTIONS ON REVERSE SIDE)

The inventive polymerized late transition metal catalysts are prepared by copolymerizing Fe(II) or Co(II) pyridine diimine complexes containing polymerizable olefinic substituents on aryl groups with an olefin such as styrene in the presence of a radical initiator (e.g., AIBN). Divinyl benzene is optionally added for cross-linking.

With MAO as a co-catalyst, the polymerized late transition metal catalysts can be used for ethylene polymerization. The data in Table 1 demonstrate that polymerized Fe catalyst I has higher catalyst activity and produces PE with higher MW.

The inventive polymerized late transition metal catalysts can be used for olefin polymerization or oligomerization

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A solution containing Bis-[1-(2,6-diisopropylphenylimino) ethyl]-6-[1- (4-allyl-2,6- diisopropyl phenylimino) ethyl] pyridine Iron Dichloride (I) (0.50g, 0.77 mmol), styrene (4ml) and AIBN (0.06g) in 50ml toluene was kept at 80°C for 7hrs. The resulting solution was evaporated and residue was washed with dried mixture solution of hexane and toluene (2:1). The solid polymer product was collected.

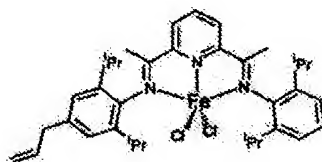
Ethylene polymerization using catalysts(II) in the presence of MMAO in the solution of toluene under the condition of 1 atmosphere of ethylene were investigated. The results of ethylene polymerization were summarized:

The Result of Ethylene Polymerization				
catalyst	T(°C)	n(AI)/n(Fe) (molar ratio)	10 ⁴ Activity (g PE / mol Fe.h)	10 ⁴ M _n
II	13	550	1.033	15.74
		1100	2.145	15.32
		1650	2.233	11.17
		2200	2.446	6.29
		2750	2.315	7.33
		3300	1.912	6.25
	-15	2200	5.948	20.59
	0		4.500	20.11
	30		2.112	5.46
	45		1.314	4.92
	60		0.725	4.86

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Table 1. Polymerized Fe Catalyst I for Ethylene Polymerization

Catalyst	Activity, 10^6 g PE/(mol M \cdot atm \cdot hr)	MW
I	4.1	8.9×10^4
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Date

Zerong Lin

8/10/7

Date



Robert J. Wittenbrink

Date

Chang-Kun Liu

EXHIBIT A

PATENT MEMORANDUM

EXXON CHEMICAL COMPANY		INVENTOR(S) Robert J. Wittenbrink, Guo-Xin Jin, Zerong Lin, Chang-Kun Liu		DRAWING NUMBER PM 2001101	
PATENT COMMITTEE		EXACT DESCRIPTIVE TITLE Polymerized Late Transition Metal Catalyst			
STATUS OF INVENTION (EXISTING OR CONTEMPLATED EXPERIMENTAL, COMMERCIAL OR PLANT SCALE USE)		BRIEF ABSTRACT OF INVENTION Copolymerization of Fe(II) or Co(II) pyridine diimine complexes containing olefinic substituents on aryl groups with styrene in the presence of a radical initiator results in polymerized late transition metal catalysts which can be used for olefin polymerization or oligomerization. These catalysts have high catalyst activity for olefin polymerization or oligomerization.			
Experimental		FOR LAW-TECHNOLOGY DEPARTMENT USE ONLY			
DATE OF FIRST USE, PUBLICATION, AND/OR SALE		DATE RECEIVED		ATTORNEY'S INIT.	
WERE YOU WORKING FULL OR PART TIME ON ANY GOVERNMENT CONTRACT AT, OR WITHIN ONE YEAR PRIOR TO THE TIME THE INVENTION WAS FIRST CONCEIVED OR TESTED?		DATE		BAC	
r YES r NO CO- INVENTOR(S)		DATE OF FIRST TEST		WHERE RECORDED (IN HOUSE OR EXTERN)	
FIRST WRITTEN DESCRIPTION HEREWITH OR FILED AT		DATE		COMPANY REPORTS, FILE MEMO, PMS RELATED TO INVENTION (IDENTIFY)	
FIRST SKETCH OR DRAWINGS HEREWITH OR FILED AT		DATE		MODEL OR PROTOTYPE AVAILABLE?	
FIRST DISCLOSURES TO OTHERS TO WHOM AND WHERE		DATE		r YES r NO	
DETAILED DESCRIPTION OF INVENTION (SEE INSTRUCTIONS ON REVERSE SIDE)					

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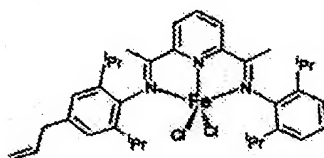
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Filed: October 24, 2003	§	Docket No:	2002B148B/2
	§		
For: Polymerized Catalyst	§	Confirmation No.:	8713
Composition	§		
	§		
	§	Date:	August 10, 2007

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

DECLARATION UNDER 37 C.F.R. §1.131

I, Guo-Xin Jin, declare as follows:

1. I am one of the inventors of the subject application and one of the authors of the attached Exhibit A.
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13. 08. 2007
Date

Guo-Xin Jin
Guo-Xin Jin

EXHIBIT A

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EXXON CHEMICAL COMPANY

INVENTOR(S)

Robert J. Wittenbrink, Guo-Xin Jin, Zerong Lin, Chang-Kun Liu

DIVISION MEMO NO.

PM2001101

EXACT DESCRIPTIVE TITLE

Polymerized Late Transition Metal Catalyst

BRIEF ABSTRACT OF INVENTION

PATENT COMMITTEE

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NO

CO

TRACT NO. (S)

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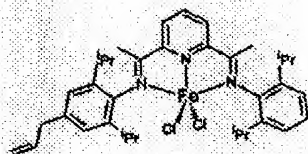
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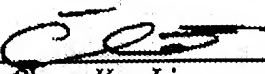
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